

# Datasheet

**Zirqle LED Engine UV-A 365nm Protected (24 Volt, 108 LEDs, 2835, IP64)**

**LE-24-365-108X2835PZQ**

**Version: 2025-03-28.1**

## Product description

Our advanced UV-A 365nm LED engine offers a powerful solution for a wide range of industrial and research-related applications. This LED engine is designed for use in environments where precision, flexibility, and reliability are essential, but without the housing, making it an ideal choice for applications that require customized integration. The LED engine provides a range of unique advantages:

**Optimal Wavelength for Specific Applications:** The 365 nm wavelength is ideal for applications requiring UV-A light, such as curing, fluorescence, and photochemical processes. This wavelength provides high energy intensity, essential for activating photochemical reactions in various industrial and research environments.

**Stroboscopic Pulse Function:** The strobing pulse technology enables the generation of radiation with higher peak intensity. This technique increases efficiency in processes that are sensitive to short light pulses. The ability to deliver rapid, repeated pulses enhances effectiveness in applications such as surface treatment, photopolymerization, or material processing. This functionality is fully supported when integrated with the Manima Pollux Industry system, providing precise control and optimization of pulse intensity for maximum performance.

**Increased Radiation Capacity:** When integrated with the Manima Pollux Industry system, the UV-A 365nm LED engine achieves a radiation capacity significantly higher than conventional systems. This provides benefits such as accelerated reactions, improved industrial machine performance, and more accurate control over treatment parameters.

**Reliable Performance and Long Lifespan:** The robust construction of the LED engine ensures reliable performance, even without the protective housing. The long lifespan of the LEDs reduces the need for frequent replacements and minimizes downtime, contributing to higher operational efficiency and lower maintenance costs.

**Energy Efficiency and Sustainability:** Our technology is designed with energy efficiency in mind, reducing operational costs while optimizing energy output. This makes it a sustainable choice for industrial applications looking to minimize energy consumption and environmental impact.

**Built-in NTC Sensor:** The LED engine is equipped with an NTC (Negative Temperature Coefficient) sensor for precise temperature regulation. This ensures that the system operates within optimal temperature ranges for maximum performance and extended lifespan.

**Real-time Monitoring and Maximum Radiation:** When combined with the Manima Pollux Industry system, real-time monitoring allows for achieving the maximum radiation output from the UV-LED fixture. This integration provides precision control, ensuring the system operates with maximum efficiency under varying conditions.

The combination of the 365 nm UV-A LED engine, stroboscopic pulse function, and real-time monitoring provides an unmatched solution for applications requiring precision, power, and efficiency.

### Applications:

- **Curing Coatings and Inks:** Ideal for fast curing of coatings, inks, and adhesives in industrial production lines.
- **Fluorescence Research:** For applications where materials fluoresce under UV-A light, such as detecting cracks or studying material aging.
- **Photochemical Reactions:** Perfect for activating photochemical processes in laboratory environments.
- **Material Processing and Surface Treatment:** For applications that require precision and control in material processing, such as improving adhesion or activating chemical reactions.
- **Research and R&D:** Suitable for scientific research where the 365 nm wavelength is necessary, such as testing UV stability or investigating fluorescent properties of materials.
- **Reactor Applications:** The UV-A 365nm LED engine is particularly suited for reactors using UV light to accelerate photochemical reactions, such as in pharmaceutical, chemical, and environmental industries. The high intensity of the LED engine provides advantages in applications like water treatment, wastewater purification, and synthesizing chemical compounds.

With the combination of the 365 nm UV-A LED engine, stroboscopic pulse function, and real-time monitoring, this is the ideal choice for applications requiring precision, power, and efficiency.

## Technical specifications

### General

Brand	Zirqle
Application	Curing & Aging Machine Vision UV Inspection
LED type	2835
PCB color	White
Material	Aluminum
Dimensions	200 × 20 × 2 mm
Mounting	3M tape VHB4905
LEDs per piece	108.00

### Measurement results

Peak irradiance (Object size: 1 piece)		24V
2.5cm		49.5616 W/sqm
5cm		19.4167 W/sqm
7.5cm		11.8687 W/sqm
10cm		7.59284 W/sqm
20cm		2.32744 W/sqm
30cm		1.08547 W/sqm

Total irradiance (Object size: 1 piece)		24V
2.5cm		634.8 W/sqm
5cm		274.7 W/sqm
7.5cm		162.9 W/sqm
10cm		102.2 W/sqm
20cm		31.66 W/sqm
30cm		14.81 W/sqm

- By combining Pulse Mode with Real-Time Monitoring, the efficiency of LED systems can be increased, resulting in higher output.
- We have the expertise and equipment to perform measurements tailored to the specific requirements of the application.

### Electronics

Working voltage	24V										
Current per piece	1.25 A / piece										
Power consumption per piece	30.00 W / piece										
PCB material	Aluminium										
Pinout	<table border="1"> <thead> <tr> <th>Symbol</th> <th>Function</th> </tr> </thead> <tbody> <tr> <td>V+</td> <td>V+</td> </tr> <tr> <td>GND</td> <td>Ground</td> </tr> <tr> <td>NTC</td> <td>NTC sensor</td> </tr> <tr> <td>NTC_GND</td> <td>NTC ground</td> </tr> </tbody> </table>	Symbol	Function	V+	V+	GND	Ground	NTC	NTC sensor	NTC_GND	NTC ground
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Pinout	Symbol	Function
	V+	V+
	GND	Ground
	NTC	NTC sensor
	NTC_GND	NTC ground

NTC parameters                      Resistance: 5000 Ohm  
 Beta value: 3950

**Environmental**

Operating temperature                      -20 ~ +60 °C

Storage temperature                      -40 ~ +80 °C

IP class                      IP 64

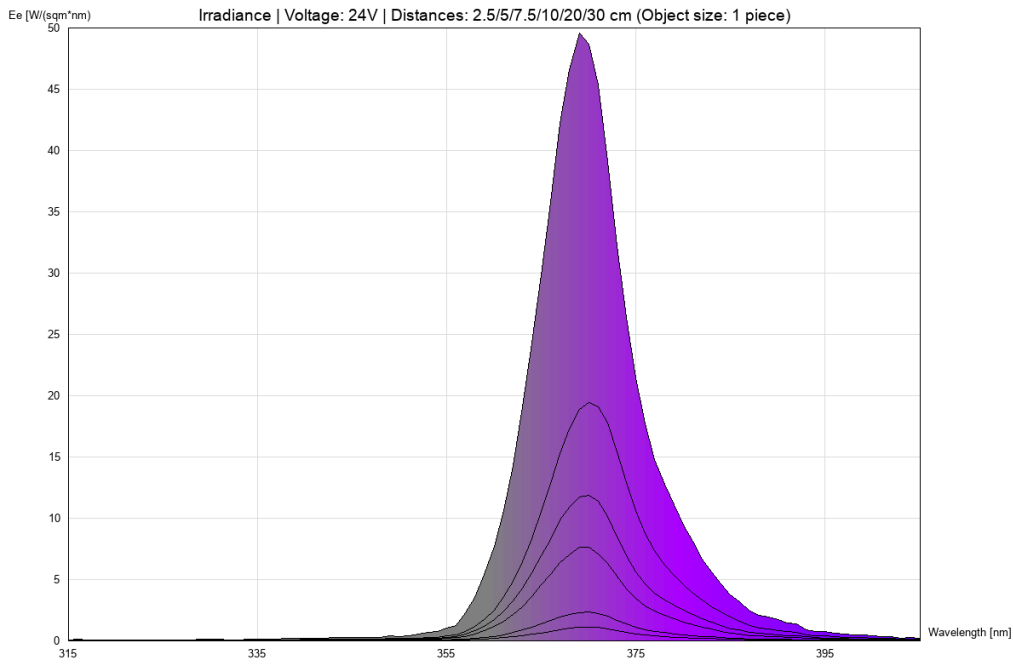
**Directives - standards - certificates**

Directives                      RoHS  
 CE

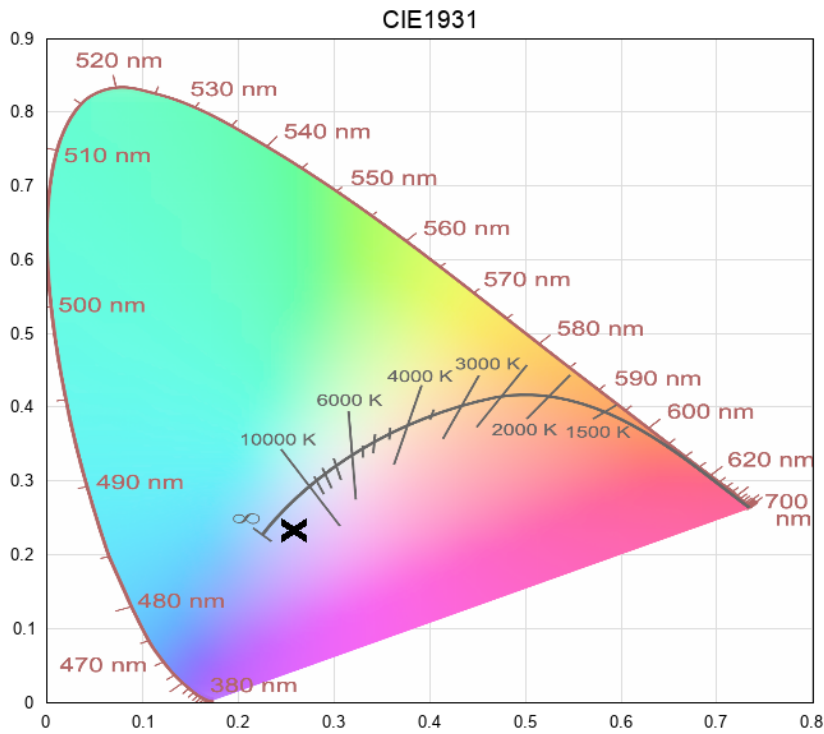
Safety standards                      EN60598-1  
 EN62031  
 IEC62471

## Measurement results

### irradiance - 315-405-uv-a (24V)



**cie1931**



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